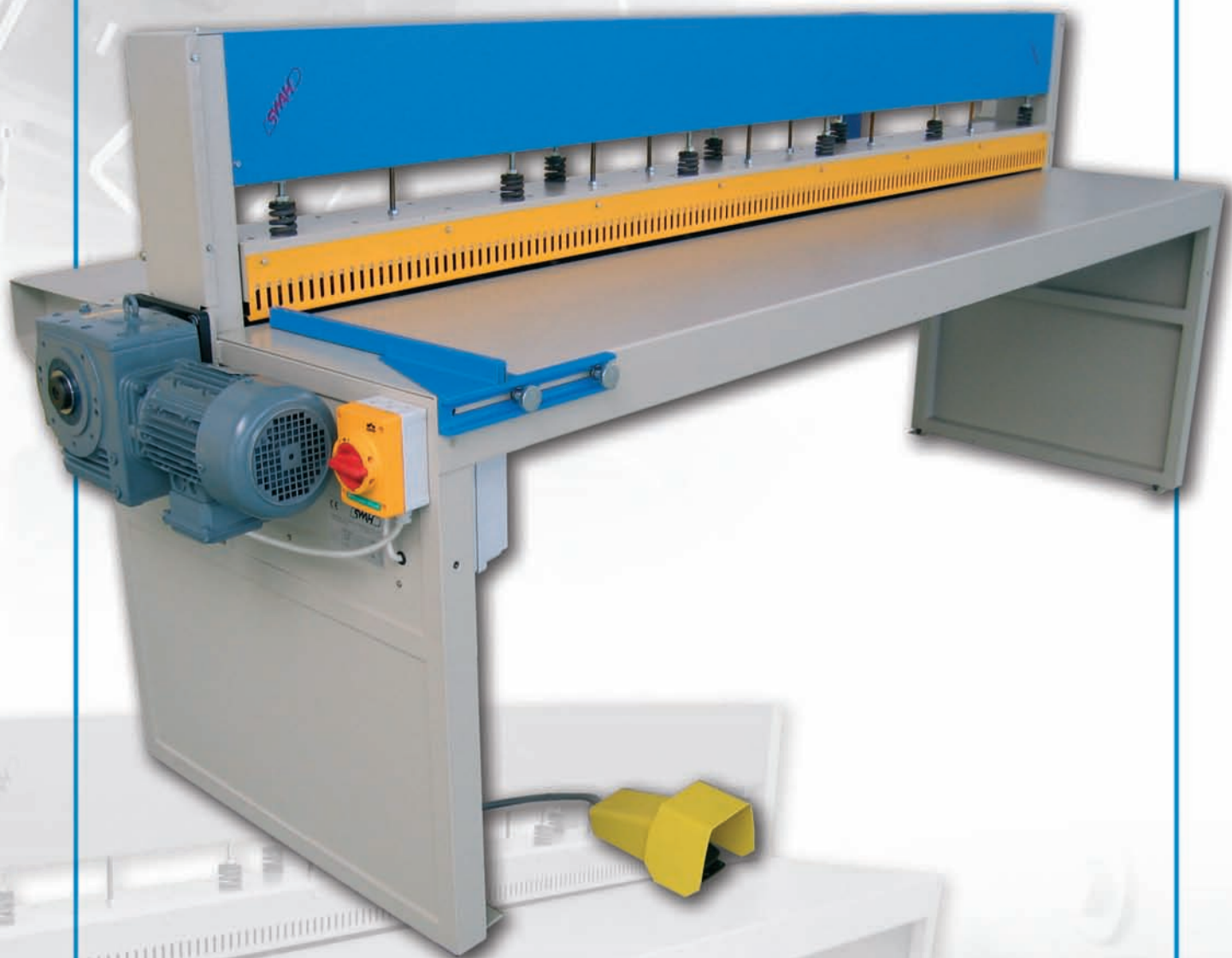


■ Beading Machine



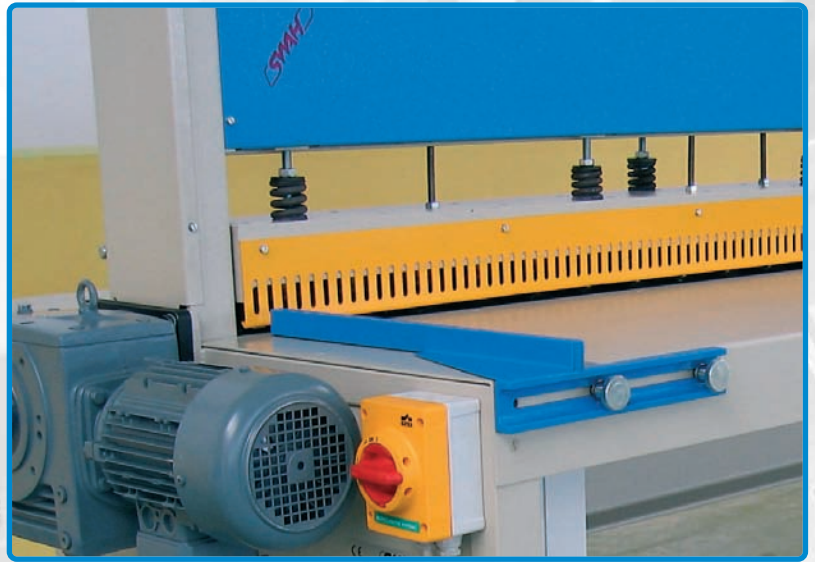
SWAH

www.swah.cz

■ Beading Machine

■ Beading Machine

The machine is designed to shape reinforcing beads over whole sheet metal tables as well as on individual blanks of arbitrary shapes. Reinforced sheet metals are being used for HVAC duct production as well as other metal works, where it is beneficial to use thin sheet metals reinforced in this way. The machine drive is provided from central gear box that drives directly the shafts with profiling rolls. These shafts have multiple-bearing so as the formed beads lay-out can be even. The profiling rollers are heat-treated and ground. The machine control system allows continuous running or control by the foot pedal. The machine can be delivered in three variants in accordance to kind of profile, the machine is also manufactured in three sizes according to maximum width of sheet metal processed: 2000, 2500, 3000 mm.



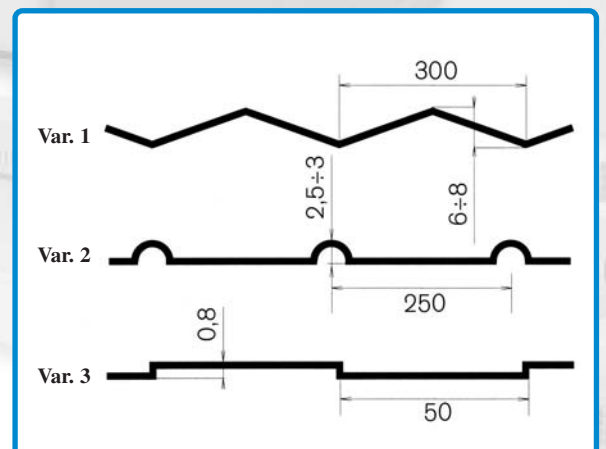
View of engine



■ Technical parameters:

Voltage	400 V
Input	1,1 kW
Forming speed	13 m/min
Max. sheet thickness	0,55 – 1,2 mm
Max. sheet width	2000 mm
Max. sheet width (on special request)	2500, 3000 mm
Weight	500 kg
Dimensions (h x w x l)	1 280 x 1 300 x 2 520 mm

Table of profiles



SWAH S.R.O. Pražská 354, 252 29 Dobřichovice – Lety Česká republika
 Tel.: +420-257 712 828, +420-257 710 741 Fax: +420-257 712 818
 E-mail: info@swah.cz <http://www.swah.cz>